



DESIGN <i>MBX</i>	DRAWN BY <i>MBX</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>BW</i>	APPROVED <i>MBX</i>	DRAWING NO. D2650	REV. A SHEET 1 OF 7
DATE 97:03:25		TITLE 206/407 SKIDTUBE ASSEMBLIES SCALE	

SUPERCEDED BY

97/07/11 REV. B DS

RELEASED
97/05/12 DS

UNDER REVIEW

97/07/02 DS

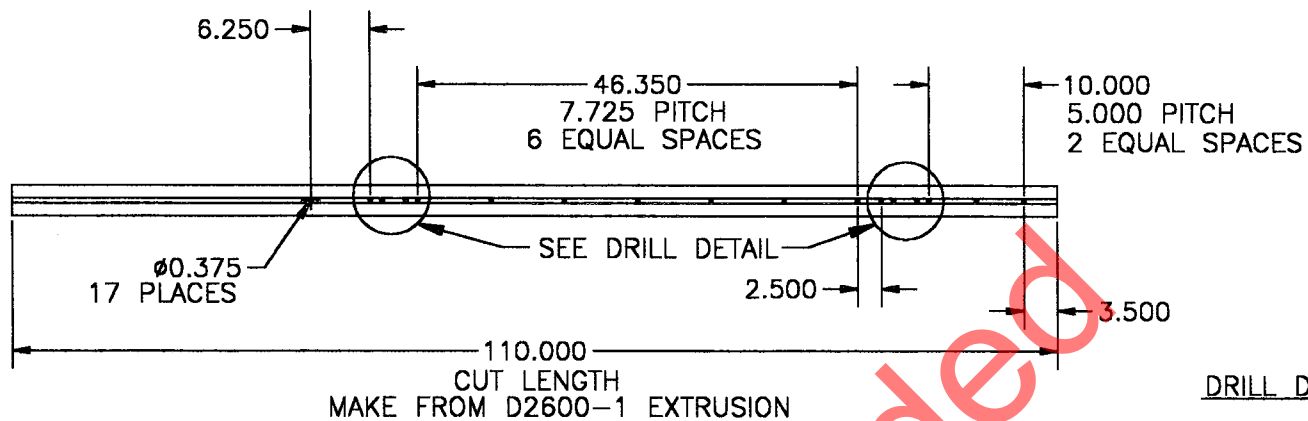
Qty -1	Qty -3	Qty -5	Qty -7	Part Number	Description
X				D2650-1	SKIDTUBE ASSEMBLY
	X			D2650-3	SKIDTUBE ASSEMBLY
		X		D2650-5	SKIDTUBE ASSEMBLY
			X	D2650-7	SKIDTUBE ASSEMBLY
*	*	*	*	D2600-1	EXTRUSION
1				D2654-1	WEB
	1			D2654-3	WEB
		1		D2654-5	WEB
			1	D2654-7	WEB
1	1	1	1	D2646	AFT CAP
1	1	1	1	D2647-1	CAP
1	1	1	1	D2647-3	CAP
17	18	18	22	D2649	CROSS BOLT SPACER
14	16	14	22	D2651-1	PLUG
14	16	14	22	D2651-3	O-RING
2	2	2	2	MS27039-1-08	BOLT
42	44	54	60	ALS4-1032-130 or AKS7-1032-130	INSERT
2	2	2	2	AN960JD10L	WASHER

* SEE DRAWING D2650 FOR CUT LENGTHS

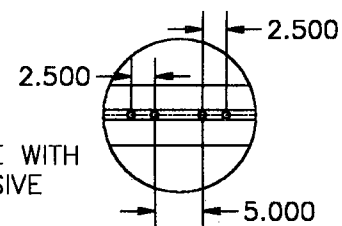
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
WELDING TO BE TO BE DONE PER DART QSI 004

DART

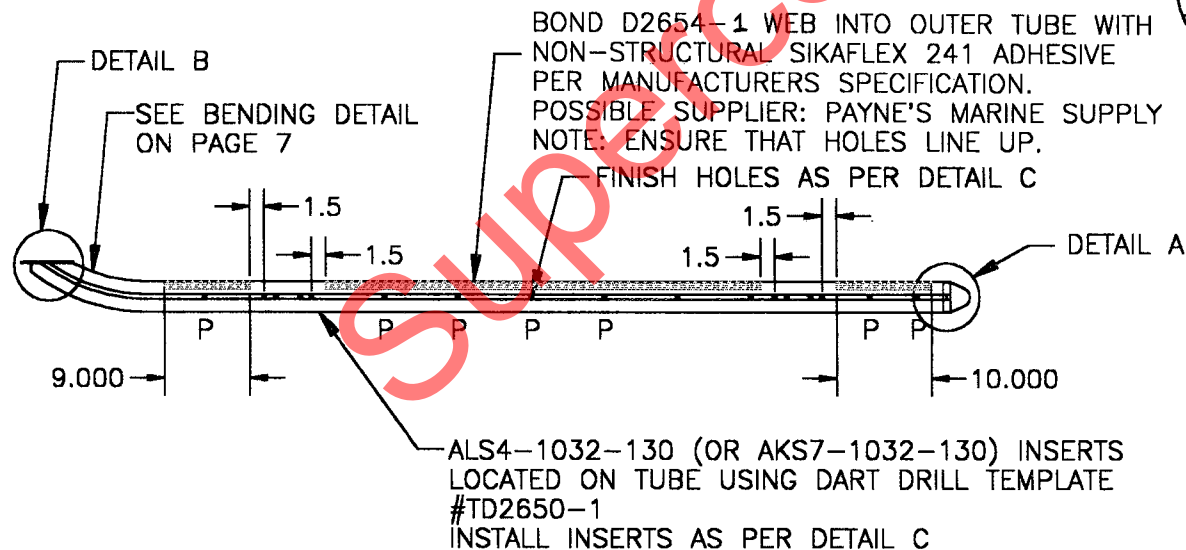
D2650-1 DRILLING DETAIL



DRILL DETAIL



D2650-1 FINISHING DETAIL

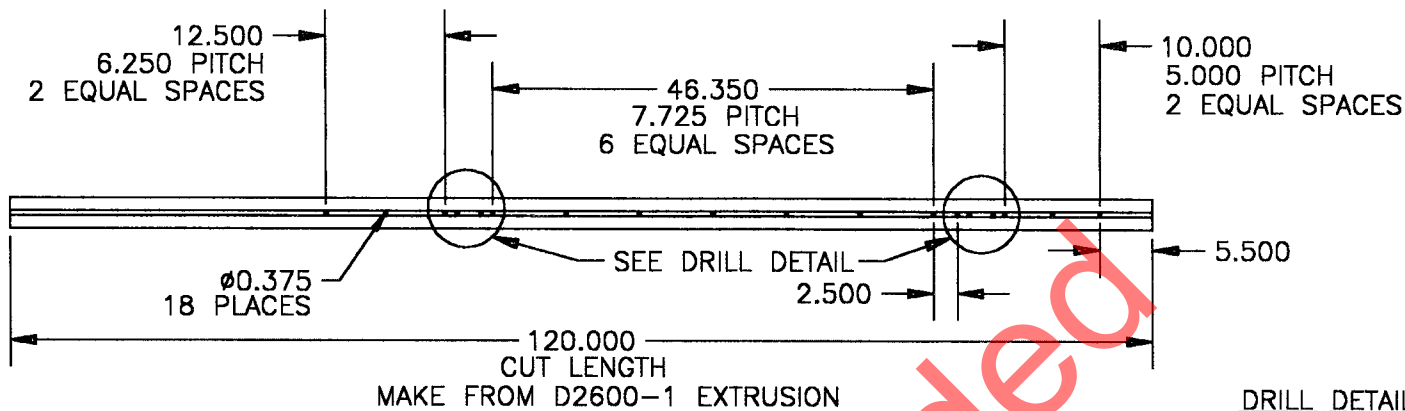


FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
 POWDER COAT PER DART QSI 005 4.3
 BLACK ANTI SKID PAINT AS INDICATED TO 0.5 ABOVE LOCATION RIDGE PER DART QSI 005 4.4
 NOTE: INSERT D2651-1 PLUG C/W D2651-3 O-RING IN HOLES MARKED 'P' BEFORE POWDER COAT

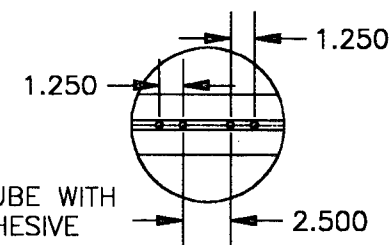
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CHECKED	APPROVED	FAIRCHILD INTERNATIONAL AIRPORT, WA
DATE	DRAWING NO.	REV. A
97:03:25	D2650	SHEET 2 OF 7
	TITLE	SCALE
	206/407 SKIDTUBE ASSEMBLIES	1:20

DART

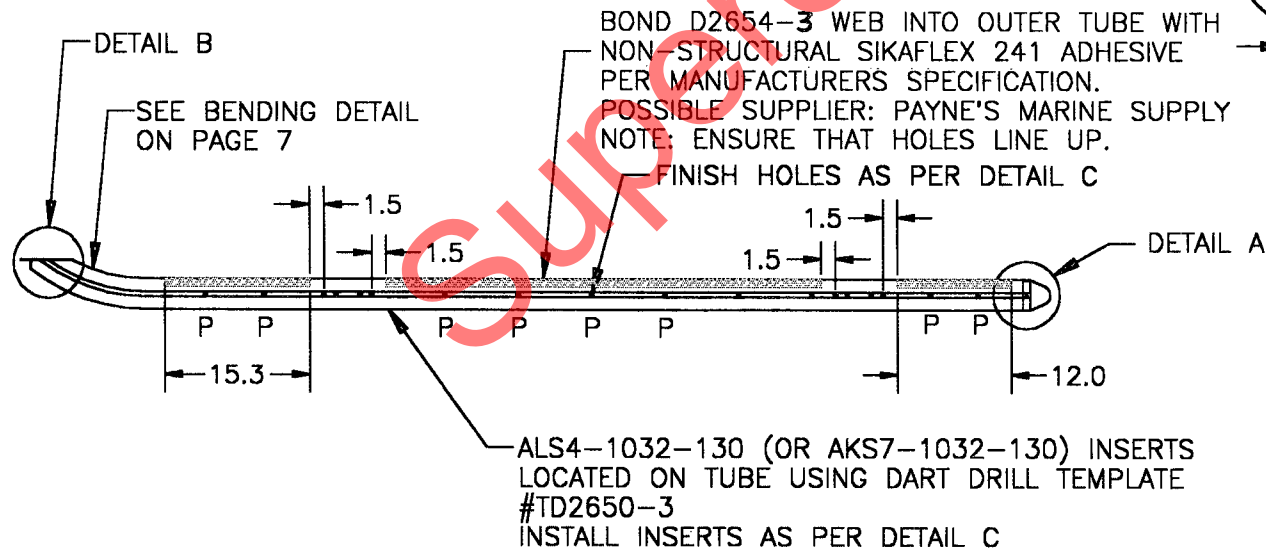
D2650-3 DRILLING DETAIL



DRILL DETAIL



D2650-3 FINISHING DETAIL



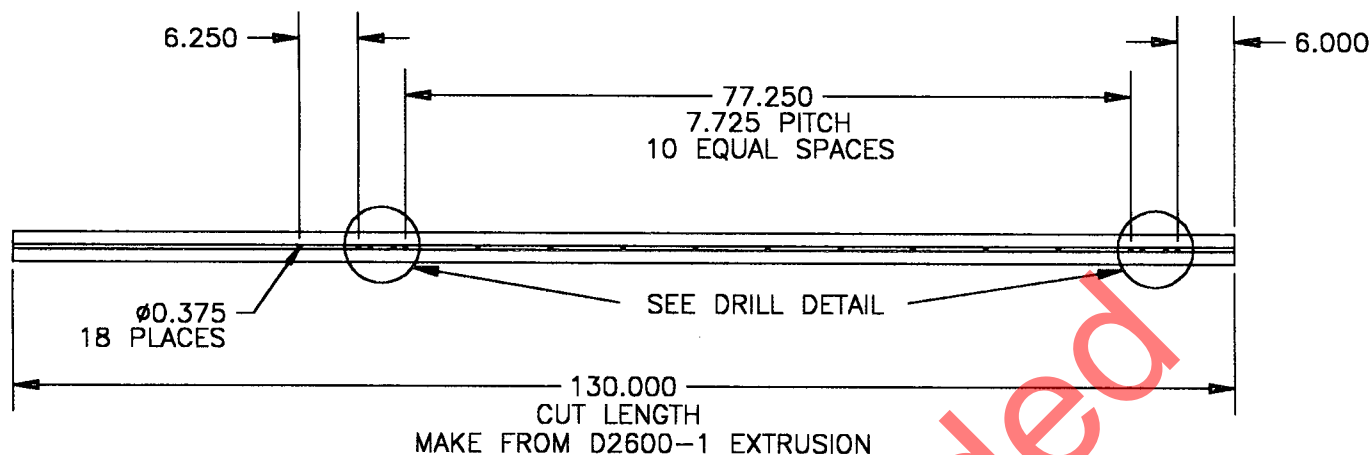
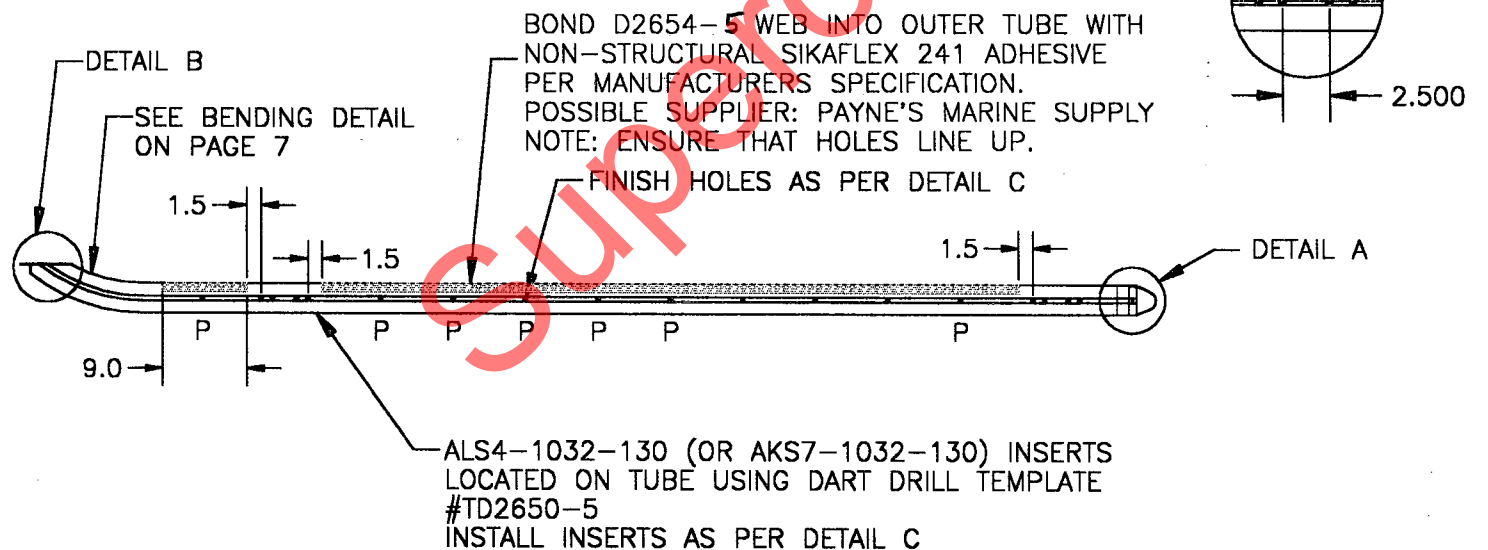
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1

POWDER COAT PER DART QSI 005 4.3

BLACK ANTI SKID PAINT AS INDICATED TO 0.5 ABOVE LOCATION RIDGE PER DART QSI 005 4.4

NOTE: INSERT D2651-1 PLUG C/W D2651-3 O-RING IN HOLES MARKED 'P' BEFORE POWDER COAT

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97:03:25	206/407 SKIDTUBE ASSEMBLIES	SHEET 3 OF 7
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D2650-5 DRILLING DETAILD2650-5 FINISHING DETAIL

FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
POWDER COAT PER DART QSI 005 4.3

NOTE: BLACK ANTI SKID PAINT AS INDICATED TO 0.5 ABOVE LOCATION RIDGE PER DART QSI 005 4.4
INSERT D2651-1 PLUG C/W D2651-3 O-RING IN HOLES MARKED 'P' BEFORE POWDER COAT

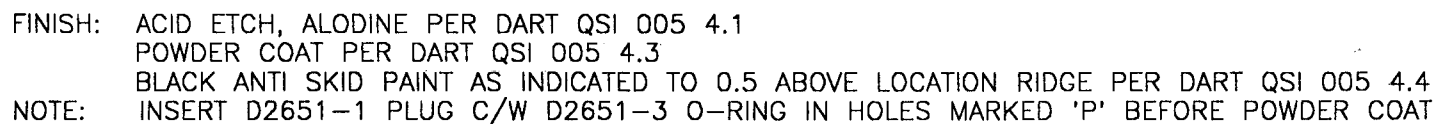
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DART

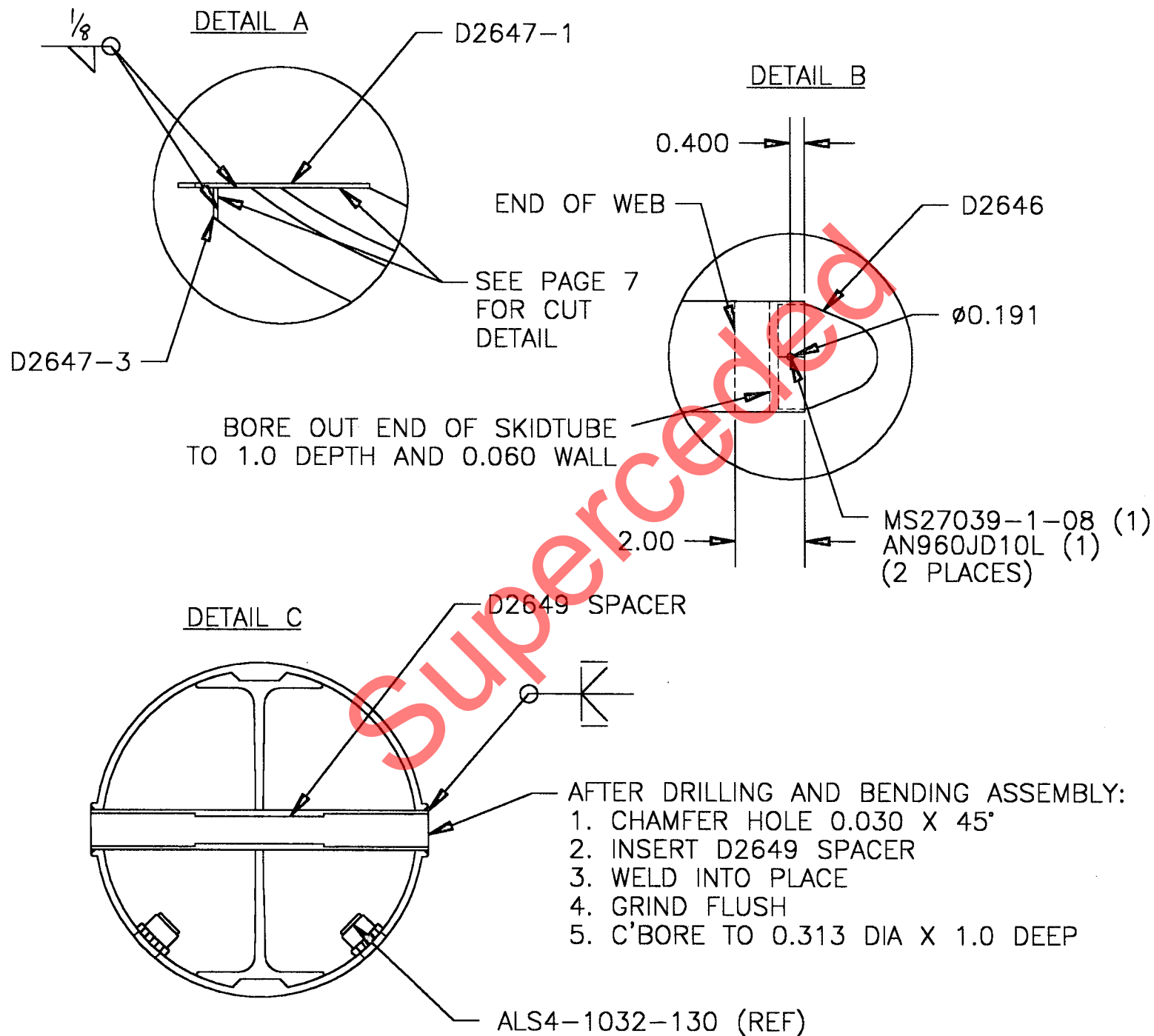


-FINISH HOLES AS PER DETAIL C



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DATE		D2650	SHEET 5 OF 7
97:03:25		TITLE	SCALE
		206/407 SKIDTUBE ASSEMBLIES	1:20

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97.03.25	206/407 SKIDTUBE ASSEMBLIES	SHEET 6 OF 7
		SCALE



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2650	REV. A SHEET 7 OF 7
DATE 97:03:25	TITLE 206/407 SKIDTUBE ASSEMBLIES		SCALE 1:6

